

#### SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017 & ANSI/NCSL Z540-1-1994

#### VACUUM TECHNOLOGY, INC. 1003 Alvin Weinberg Drive Oak Ridge, TN 37830

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#### **CALIBRATION**

Valid To: February 28, 2025 Certificate Number: 1707.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following calibrations<sup>1,5</sup>:

#### I. Fluid Quantities

Parameter/Equipment	Range	CMC <sup>2, 3, 4</sup> (±)	Comments
Gas Flow Rate – Measuring Equipment			
All Gases	$(1\times10^{-9} \text{ to } 1\times10^{-3}) \text{ atm}\cdot\text{cm}^3/\text{s}$	4.5 %	Primary calibration systems
	(1×10 <sup>-6</sup> to 100) atm·cm <sup>3</sup> /s	4.3 %	Large leak calibration system
	(1×10 <sup>-10</sup> to 2×10 <sup>-3</sup> ) atm·cm <sup>3</sup> /s	5 %	Automated mass spectrometer comparison calibration system
Helium and Hydrogen Only	$(1 \times 10^{-5} \text{ to } 1 \times 10^{-1}) \text{ atm} \cdot \text{cm}^3/\text{s}$	10 %	Sniffer leak detector
	$(1\times10^{-10} \text{ to } 1\times10^{-3}) \text{ atm}\cdot\text{cm}^3/\text{s}$	12 %	Manual mass spectrometer comparison calibration system
Nitrogen Only	$(1\times10^{-9} \text{ to } 3\times10^{-5}) \text{ atm}\cdot\text{cm}^3/\text{s}$	3.5 %	Primary calibration system

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Parameter/Equipment	Range	CMC <sup>2, 3, 4</sup> (±)	Comments
Vacuum Gauges –			
All Gases	1×10 <sup>-3</sup> torr to 3000 psig	2.5 %	VGMS w/ capacitance manometer static comparison
	$(1\times10^{-7} \text{ to } 1\times10^{-3}) \text{ torr}$	5 %	VGMS w/ spinning rotor gauge dynamic comparison
Volume – Measuring Equipment			
Nitrogen	10 cc to 25 L	2.5 %	Large leak calibration system with gas expansion method

<sup>&</sup>lt;sup>1</sup> This laboratory offers commercial calibration service.

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<sup>&</sup>lt;sup>2</sup> Calibration and Measurement Capability Uncertainty (CMC) is the smallest uncertainty of measurement that a laboratory can achieve within its scope of accreditation when performing more or less routine calibrations of nearly ideal measurement standards or nearly ideal measuring equipment. CMCs represent expanded uncertainties expressed at approximately the 95 % level of confidence, usually using a coverage factor of k = 2. The actual measurement uncertainty of a specific calibration performed by the laboratory may be greater than the CMC due to the behavior of the customer's device and to influences from the circumstances of the specific calibration.

<sup>&</sup>lt;sup>3</sup> In the statement of CMC, percentages are to be read as percent of reading unless otherwise noted.

<sup>&</sup>lt;sup>4</sup> The type of instrument or material being calibrated is defined by the parameter. This indicates the laboratory is capable of calibrating instruments that measure or generate the values in the ranges indicated for the listed measurement parameter.

<sup>&</sup>lt;sup>5</sup> This scope meets A2LA's *P112 Flexible Scope Policy*.



# **Accredited Laboratory**

A2LA has accredited

## VACUUM TECHNOLOGY, INC.

Oak Ridge, TN

for technical competence in the field of

### Calibration

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 General requirements for the competence of testing and calibration laboratories. This laboratory also meets the requirements of ANSI/NCSL Z540-1-1994 and R205 – Specific Requirements: Calibration Laboratory Accreditation Program. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).

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Presented this 20th day of January 2023.

Vice President, Accreditation Services

For the Accreditation Council

Certificate Number 1707.01

Valid to February 28, 2025